

~~line 8, delete ")";~~

~~line 13, delete "an also" and insert --another--;~~

~~same line, delete "(" and insert --disclosed in--;~~

~~line 14, delete ")".~~

Page 2, ~~line 1, delete "Advantages" and insert --Summary--;~~

~~lines 2 and 3, delete "having the characteristics of claim 1";~~

~~delete lines 20-22;~~

~~line 24, delete "in".~~

Page 4, line 1, before "Drawing" insert ~~+-Brief Description of the--;~~

~~delete lines 2 and 3, and insert +-The above features and advantages~~

~~of the invention will be apparent from the detailed description contained herein
below, taken in conjunction with the drawing, in which;--.~~

Page 6, after line 12 insert the following paragraph:

--The foregoing relates to preferred exemplary embodiments of the
invention, it being understood that other variants and embodiments are thereof
possible within the spirit and scope of the invention, the latter being defined by the
appended claims.--.

IN THE CLAIMS

Page 7, line 1, delete "Claims" and insert --We Claim--.

Cancel claims 1-7 and add new claims 8-20.

8. An electric-motor drive device for auxiliary devices in motor vehicles, such as
sliding roofs, window controls, windshield wipers, and the like, having a gear housing

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(17) and a cup-shaped motor housing (13) that is slipped with its opening edge (131) onto the gear housing (17) and fixed thereon, the improvement wherein the motor housing (13), in its slip-on region that fits over the gear housing (17), is roller-burnished into the gear housing (17).

9. The drive device of claim 8, wherein the roller-burnishing is done at two points axially spaced apart from one another.

10. The drive device of claim 8, wherein the gear housing (17), in the slip-on region of the motor housing (13), has an annular groove (20) into which an encompassing annular bead (22), stamped out of the motor housing (13) by roller-burnishing, protrudes with positive engagement.

11. The drive device of claim 8, wherein on the gear housing (17) in the motor housing slip-on region, an encompassing radial shoulder (21) remote from the motor housing (13) is embodied, which is engaged from behind by an annular collar (23) bent inward from the motor housing (13) by roller-burnishing.

12. The drive device of claim 8, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto

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which chamfer the short-circuit ring (15) is slipped with positive engagement until its annular end face meets the radial leg face (181) of the chamfer (18).

13. The drive device of claim 11, wherein the gear housing (17), in its motor housing slip-on region, has an annular rib (24) protruding radially from the outer circumference, whose annular rib face forms the radial shoulder (21) and whose other annular rib face forms a radial extension of the radial leg face (181) of the chamfer (18).

14. The drive device of claim 13, wherein the motor housing (13), on its opening edge (131) oriented toward the gear housing (17), is radially widened and is braced on both annular rib faces of the annular rib (24).

15. The drive device of claim 9, wherein the gear housing (17), in the slip-on region of the motor housing (13), has an annular groove (20) into which an encompassing annular bead (22), stamped out of the motor housing (13) by roller-burnishing, protrudes with positive engagement.

16. The drive device of claim 9, wherein on the gear housing (17) in the motor housing slip-on region, an encompassing radial shoulder (21) remote from the motor housing (13) is embodied, which is engaged from behind by an annular collar (23) bent inward from the motor housing (13) by roller-burnishing.

17. The drive device of claim 10, wherein on the gear housing (17) in the motor housing slip-on region, an encompassing radial shoulder (21) remote from the motor housing (13) is embodied, which is engaged from behind by an annular collar (23) bent inward from the motor housing (13) by roller-burnishing.

18. The drive device of claim 9, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto which chamfer the short-circuit ring (15) is slipped with positive engagement until its annular end face meets the radial leg face (181) of the chamfer (18).

19. The drive device of claim 10, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto which chamfer the short-circuit ring (15) is slipped with positive engagement until its annular end face meets the radial leg face (181) of the chamfer (18).

20. The drive device of claim 11, wherein the motor housing (13) encloses a stator (14), which comprises a short-circuit ring (15) and permanent segments (16) secured to it, and that an encompassing, angular chamfer (18) is made by turning into the face end of the gear housing (17) oriented toward the motor housing (13), onto

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